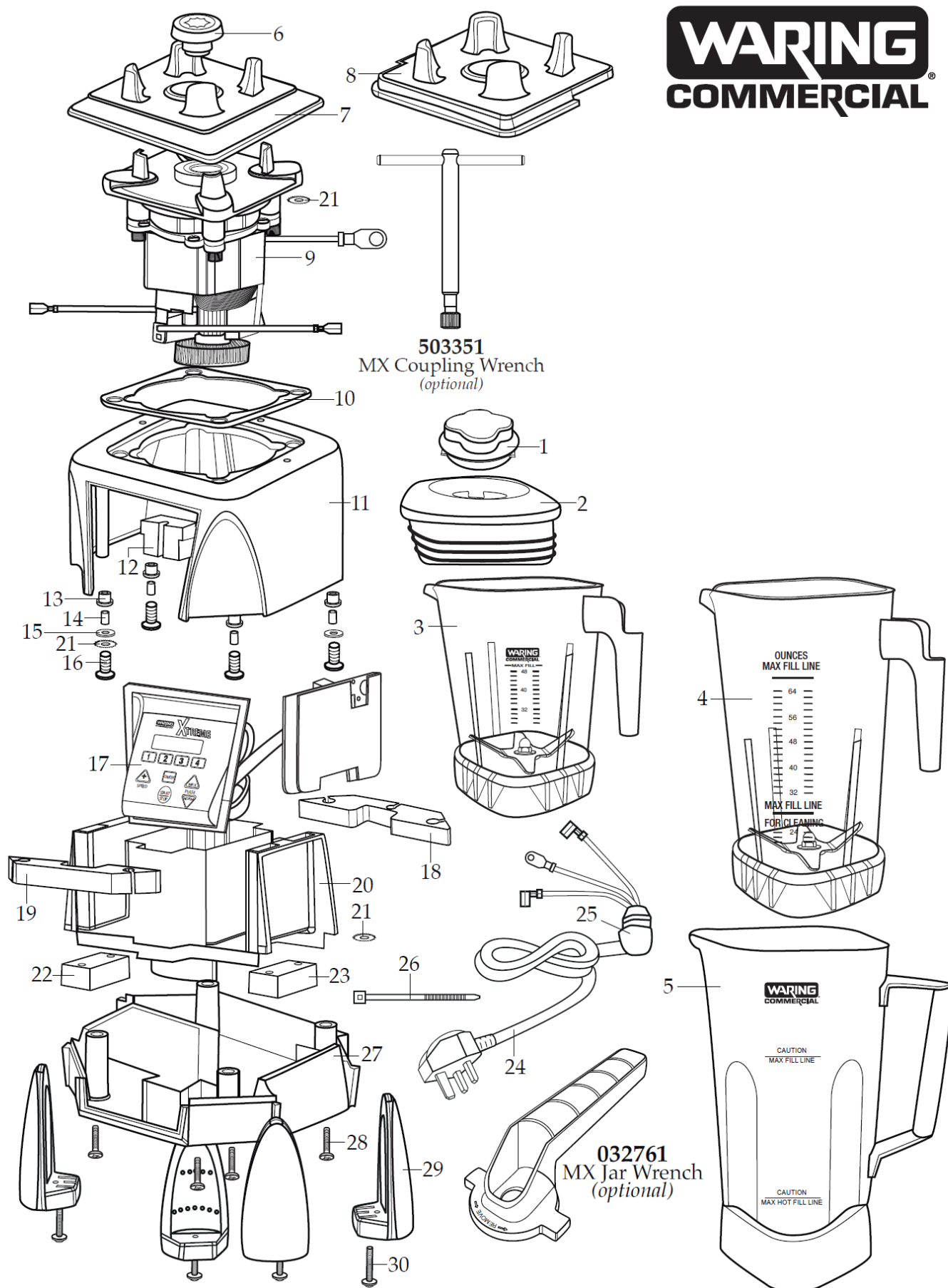
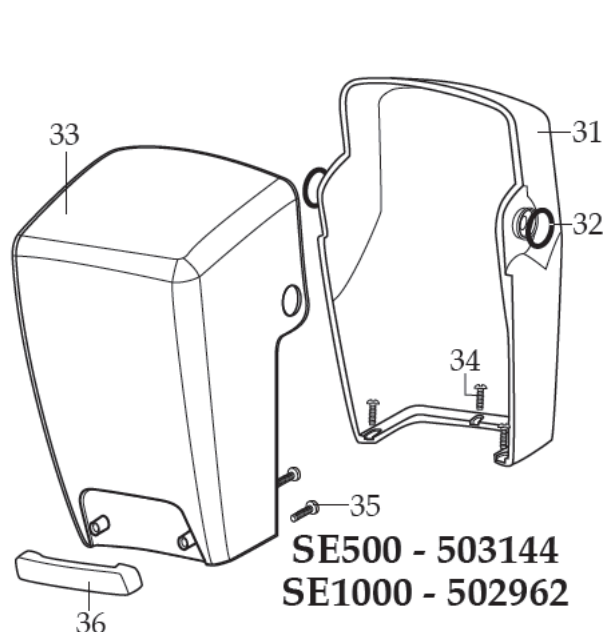


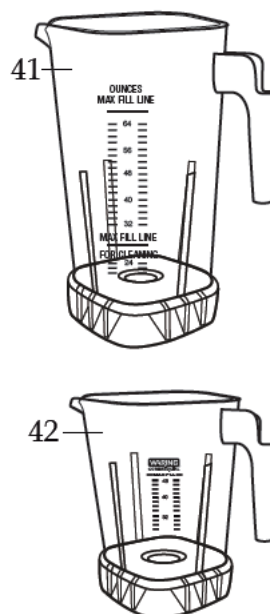


Machine	Explode	Code	Description
Waring Xtreme Hi-Power Blender	1		Jar Lid Cover
Waring Xtreme Hi-Power Blender	2		Jar Lid
Waring Xtreme Hi-Power Blender	2		Jar Lid (older units)
Waring Xtreme Hi-Power Blender	3		Jar with Blending Assembly (64 oz. stackable Raptor)
Waring Xtreme Hi-Power Blender	4		Jar with Blending Assembly (48 oz. stackable Raptor)
Waring Xtreme Hi-Power Blender	4		Jar with Blending Assembly (48 oz. Eastman)
Waring Xtreme Hi-Power Blender	5		Jar with Blending Assembly (64 oz. stainless steel)
Waring Xtreme Hi-Power Blender	6	AC930	Drive Clutch
Waring Xtreme Hi-Power Blender	7		Jar Pad
Waring Xtreme Hi-Power Blender	8	AD759	Sound Enclosure Jar Pad
Waring Xtreme Hi-Power Blender	9		Motor
Waring Xtreme Hi-Power Blender	10		Dampening Plate Gasket
Waring Xtreme Hi-Power Blender	11		MX Housings, Ferrite Core & Cord
Waring Xtreme Hi-Power Blender	11		Black Top Housing (older units)
Waring Xtreme Hi-Power Blender	12		Motor Foam (2 required)
Waring Xtreme Hi-Power Blender	13		Dampening Plate Bushing (4 required)
Waring Xtreme Hi-Power Blender	14		Dampening Plate Sleeve (4 required)
Waring Xtreme Hi-Power Blender	15		Washer (2 required)
Waring Xtreme Hi-Power Blender	16		Screw (4 required)
Waring Xtreme Hi-Power Blender	16		Washer (4 required older units)
Waring Xtreme Hi-Power Blender	16		Screw (4 required older units)
Waring Xtreme Hi-Power Blender	17	AC940	Soft Start Control Panel
Waring Xtreme Hi-Power Blender	18		Housing Foam Rear Baffle
Waring Xtreme Hi-Power Blender	19		Housing Foam Front Baffle
Waring Xtreme Hi-Power Blender	20		MX Housings, Ferrite Core & Cord
Waring Xtreme Hi-Power Blender	20		Motor Housing (older units)
Waring Xtreme Hi-Power Blender	21		Washer (3 required)
Waring Xtreme Hi-Power Blender	22		Bottom Housing Foam Baffle
Waring Xtreme Hi-Power Blender	23		Foam Baffle
Waring Xtreme Hi-Power Blender	24		Cable Tie (3 required) – (2 required older units)
Waring Xtreme Hi-Power Blender	25		Strain Relief
Waring Xtreme Hi-Power Blender	25		MX Housings, Ferrite Core & Cord
Waring Xtreme Hi-Power Blender	25	AC934	Cord Set (older units)
Waring Xtreme Hi-Power Blender	27		MX Housings, Ferrite Core & Cord
Waring Xtreme Hi-Power Blender	27		Black Bottom Housing (older units)
Waring Xtreme Hi-Power Blender	28		Screw (4 required)
Waring Xtreme Hi-Power Blender	29		Corner Post (4 required)
Waring Xtreme Hi-Power Blender	30		Screw (4 required)
Waring Xtreme Hi-Power Blender	30		Washer (4 required older units)
Waring Xtreme Hi-Power Blender	30		Screw (4 required older units)
Waring Xtreme Hi-Power Blender	31		48 oz Inner Sound Enclosure
Waring Xtreme Hi-Power Blender	31	WA329	64 oz. Inner Sound Enclosure
Waring Xtreme Hi-Power Blender	32		O Ring (2 required)
Waring Xtreme Hi-Power Blender	33		48 oz Outer Sound Enclosure
Waring Xtreme Hi-Power Blender	33		64 oz. Outer Sound Enclosure
Waring Xtreme Hi-Power Blender	33		64 oz. Enclosure with Magnet Assembly (older units)
Waring Xtreme Hi-Power Blender	34	AC937	Screw (3 required)
Waring Xtreme Hi-Power Blender	35		Screw (2 required)
Waring Xtreme Hi-Power Blender	36		Sound Enclosure Handle

Waring Xtreme Hi-Power Blender	37		Blade Assembly (Raptor containers)
Waring Xtreme Hi-Power Blender	37		Blade Assembly
Waring Xtreme Hi-Power Blender	38		O Ring
Waring Xtreme Hi-Power Blender	39		Nut Gasket
Waring Xtreme Hi-Power Blender	40		Bearing Holder Nut
Waring Xtreme Hi-Power Blender	41		64 oz. Stackable Raptor Container ONLY



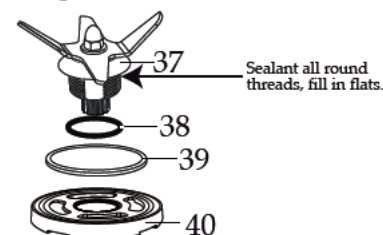
SE500 - 503144
SE1000 - 502962



Notes for 503398, 503348 & 503439

Torque 100-125 in./lbs

Sealant all around the threads, fill in flats.
Dow Corning Sealant RTV 733



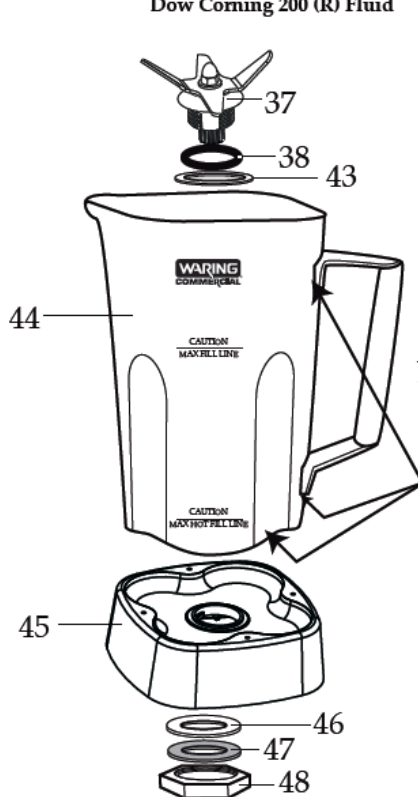
030889
Blending Assembly Kit
(Raptor containers)

031060
Blending Assembly Kit

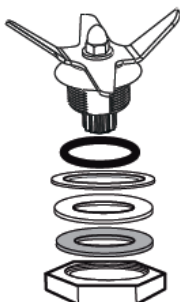
Machine	Explode	Code	Description
Waring Xtreme Hi-Power Blender	42		48 oz. Stackable Raptor Container ONLY
Waring Xtreme Hi-Power Blender	42		48 oz. Eastman Container ONLY
Waring Xtreme Hi-Power Blender	43		Support Washer
Waring Xtreme Hi-Power Blender	44		64 oz. Stainless Steel Container
Waring Xtreme Hi-Power Blender	45		Container Support
Waring Xtreme Hi-Power Blender	46		Bearing Holder Gasket
Waring Xtreme Hi-Power Blender	47		Bearing Holder Washer
Waring Xtreme Hi-Power Blender	48		Stainless Steel Jar Bearing Holder Nut
Waring Xtreme Hi-Power Blender	503351		MX Coupling Wrench
Waring Xtreme Hi-Power Blender	032761		MX Jar Wrench
Waring Xtreme Hi-Power Blender	503144		Sound Enclosure SE500
Waring Xtreme Hi-Power Blender	502962		Sound Enclosure SE1000
Waring Xtreme Hi-Power Blender	030889		Blending Ass'y kit
Waring Xtreme Hi-Power Blender	031060	AE166	Blending Ass'y kit
Waring Xtreme Hi-Power Blender	032483		Blending Ass'y kit
Waring Xtreme Hi-Power Blender	503346		Stainless steel Container
Waring Xtreme Hi-Power Blender	Not shown	AC929	Polycarbonate Jar with Blending Assembly - 48oz

Notes for 503346 :

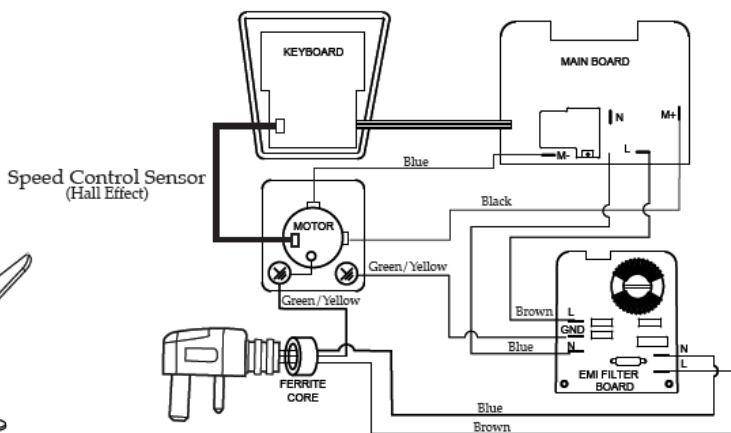
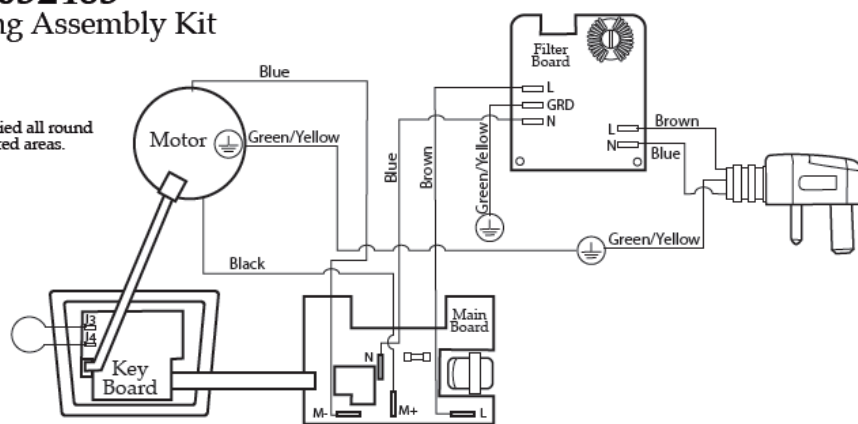
Torque 100-125 in/lbs

Sealant applied all around indicated areas.
Dow Corning Sealant RTV 733Lubricant applied to O Ring
Dow Corning 200 (R) Fluid

503346 - Stainless Steel Container

**032483**
Blending Assembly Kit

Sealant applied all round these indicated areas.

**Wiring Diagram****Wiring Diagram**