

For Exploded View of Main Machine

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For Exploded View of Drum Assy

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For Exploded View of Duct and Heater Assy

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For Exploded View of Front & Door Assy

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For Exploded View of Motor Duct Assy

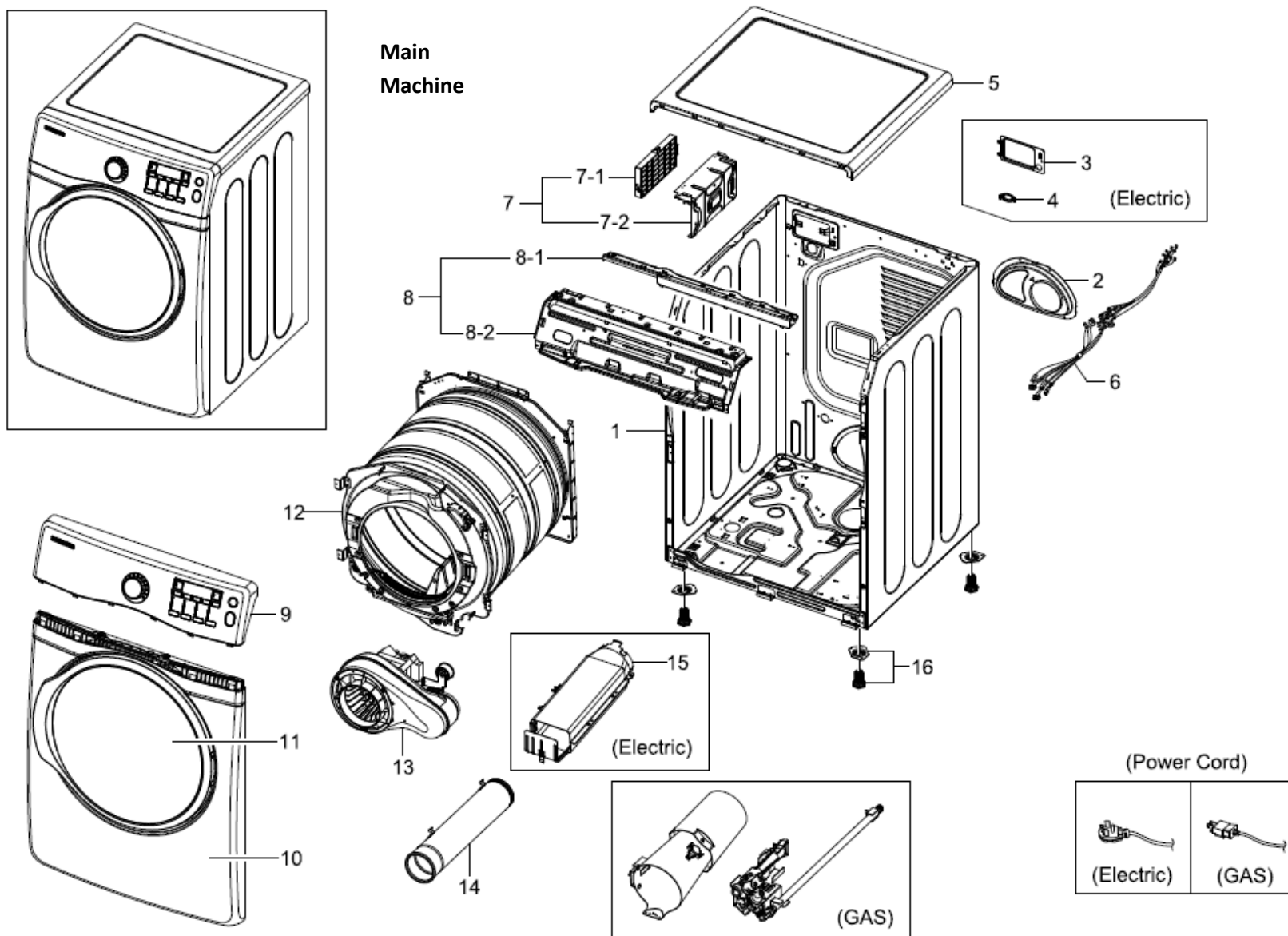
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For Exploded View of Control Panel Assy

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For to View Smaller Parts

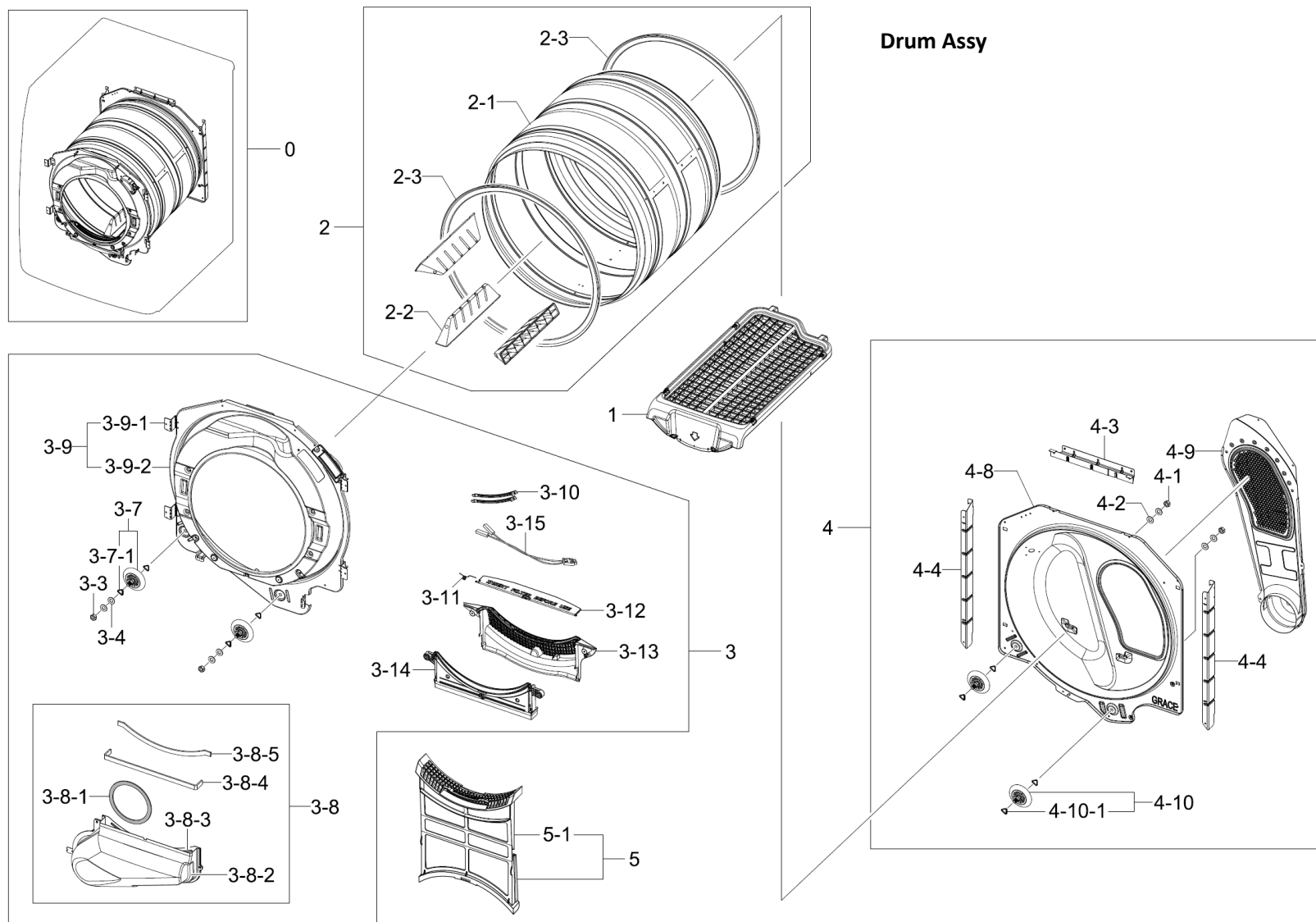
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Exploded diagram and spare parts list

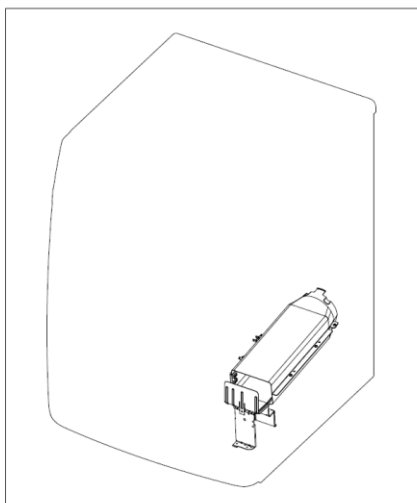
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No.	Part code	Description
1	DC97-16909A	ASSY FRAME; YUKON-DRYER,DV431AEP/XAX,PLAT
2	DC63-01499A	COVER-BACK; HUDSON-DRYER,GI-SGCC,T0.6,-
3	DC63-00540A	COVER-POWER; WINGS-DRYER,GI-SGCC,T0.6,NTR
4	DC61-01428A	HOLDER-POWER; MDE9700AYW,PP,-,-,WHT,POW
5	DC97-16941Y	ASSY COVER TOP; YUKON-GLOBAL,WF431ABP/XEU
6	DC93-00067G	ASSY M. WIRE HARNESS; YUKON GLOBAL_EU,DV4
7	DC92-00669N	ASSY HOLDER PCB; YUKON-GLOBAL(D),DV431AEP
7-1	DC61-01229A	HOLDER-PCB; WINGS-DRYER,GI,T0.6,NTR,MAIN
7-2	DC92-00322S	ASSY PCB MAIN; YUKON-GLOBAL LATIN,DV431AE
8	DC97-14796A	ASSY FRAME PLATE(U); PURPLE-PJT,DV438AEG/
8-1	DC61-02008B	GUIDE-PANEL; WF438AAW,PP,T2.0,FC2305/NTR
8-2	DC61-01969A	FRAME-PLATE(U); DV438AEW,GI-SGCC,T0.8,W67
9	DC97-16602F	ASSY PANEL CONTROL; YUKON-GLOBAL,DV431AEP
10	DC97-15251J	ASSY FRAME FRONT; YUKON-GLOBAL,DV431AEP/X
11	DC97-16045G	ASSY DOOR; YUKON-DRYER,DV431AEP/XAX,INOX
12	DC90-08700A	ASSY DRUM; YUKON-GLOBAL,DV431AEP/XEU
13	DC90-08701A	ASSY MOTOR DUCT; YUKON-GLOBAL,DV431AEP/XE
14	DC97-07519D	ASSY DUCT EXHAUST; GRACE-S DRYER,DV457EVG
15	DC97-14486A	ASSY DUCT HEATER; 27-DRYER,-,-,ELECTRIC
16	DC61-03128A	LEG; DV511AER,PP,5V-A,DARK HOLDER GRAY

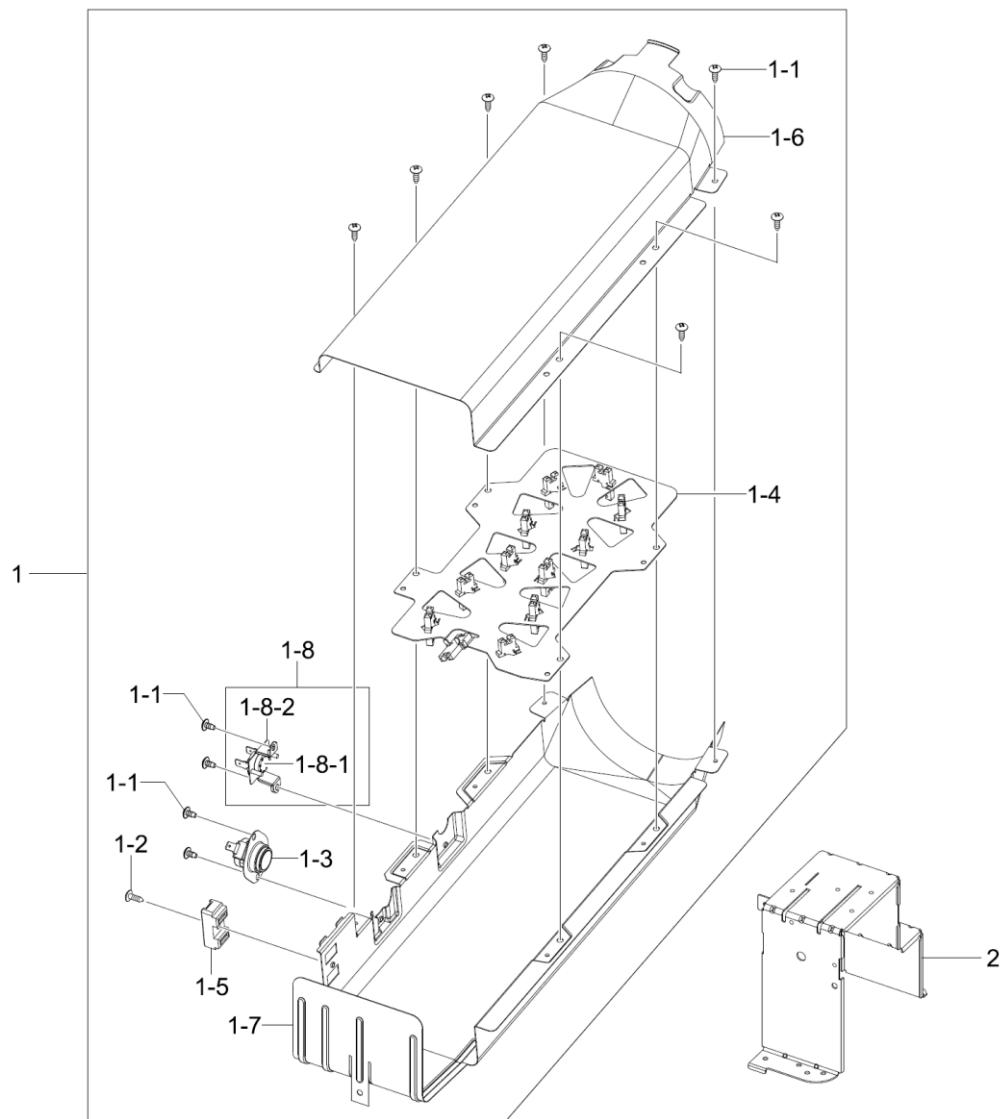


Drum Assy

No.	Part code	Description
0	DC90-08700A	ASSY DRUM; YUKON-GLOBAL,DV431AEP/XEU
1	DC61-02773A	DIE-RACK DRY; SQUALL-DRYER,PP,GRY
2	DC97-14849A	ASSY DRUM WRAPPER; DV438AEG/XAA,STS430J1L
2-1	DC66-00397C	DRUM-WRAPPER; 27-DRYER,STAINLESS-STS430,T
2-2	DC66-00511A	DRUM-LIFTER; DV448AEW/XAA,PP,L455.5,GRY,P
2-3	DC97-07618A	ASSY GASKET PAD; MDE9700AYW,DRYER/DRUM-WR
3	DC97-15958C	ASSY DRUM FRONT; YUKON-GLOBAL(D),DV431AEP
3-3	DC60-50145A	NUT-HEX; MSWR-SWRH,M10
3-4	DC60-00103A	FASTENER-PLAIN; HUDSON-DRYER,FE,T1.6,NTR,
3-7	DC97-16782A	ASSY PLASTIC SUPPORTOR; 27-DRYER
3-7-1	DC61-01228A	HOLDER-SHAFT; WINGS-DRYER,PA,NTR,ROLLER
3-8	DC97-07526B	ASSY DUCT OUTLET; DV337AEW,DRYER/BRACKETSA
3-8-1	DC63-10001C	ABSORBER SPONGE; EPDM,T3.0,W15,L350,-,BLA
3-8-2	DC67-00127A	DUCT-OUTLET(F); GI-SGCC,T0.35,-
3-8-3	DC67-00128B	DUCT-OUTLET(B); DV337AEW,GI-SGCC,T0.5,NTR
3-8-4	DC72-00032A	ABSORBER SPONGE; MDE9700AYW,EPDM,T5,W20,L
3-8-5	DC72-00032C	ABSORBER SPONGE; MDE9700AYW,EPDM,T5, W20,L
3-9	DC97-15957B	ASSY-S.DRUM FRONT; YUKON-GLOBAL(D),DV431A
3-9-1	DC61-01236A	BRACKET-DRUM FRONT; WINGS-DRYER,HGI,T2.0,
3-9-2	DC66-00597B	DRUM-FRONT; DV431AEP/XEU,EGI-SECC,T1.0,NT
3-10	DC61-02627A	PLATE-SENSOR; DV220AEW,STAINLESS-STS430,T
3-11	DC61-02740A	SPRING ETC-FILTER; BIGBANG-DRYER,HSWR-SWR
3-12	DC63-01144A	COVER-FILTER(U); BIG-BANG DRYER,PP,GRAY,D
3-13	DC63-01149A	COVER-FILTER(B); BIG-BANG DRYER,PP,GRAY,D
3-14	DC63-01150A	COVER-FILTER(F); BIG-BANG DRYER,PP,GRAY,D
3-15	DC96-00766A	ASSY WIRE HARNESS; -
4	DC97-08698L	ASSY DRUM BACK; YUKON-GLOBAL(D),DV431AEP
4-1	DC60-50145A	NUT-HEX; MSWR-SWRH,M10
4-2	DC60-00103A	FASTENER-PLAIN; HUDSON-DRYER,FE,T 1.6,NTR,
4-3	DC61-01237A	BRACKET-DRUM BACK; WINGS-DRYER,GI-SGCC,T0
4-4	DC61-01238A	BRACKET-DRUM BACK; 27-DRYER,GI-SGCC,T0.8,
4-8	DC66-00411D	DRUM-BACK; DV330AEW,EGI-SECC,T0.6,GRAY
4-9	DC97-07521A	ASSY DUCT AIR; MDE7800AYW,DRYER,-,-,ELECT
4-10	DC97-16782A	ASSY PLASTIC SUPPORTOR; 27-DRYER
4-10-1	0103-003454	RESIN-PP; RJ700
5	DC97-16013A	ASSY CASE FILTER; BIGBANG-PJT,DV220AEW
5-1	DC61-02613A	CASE-FILTER; BIG-BANG DRYER,PP,GRAY,DV220



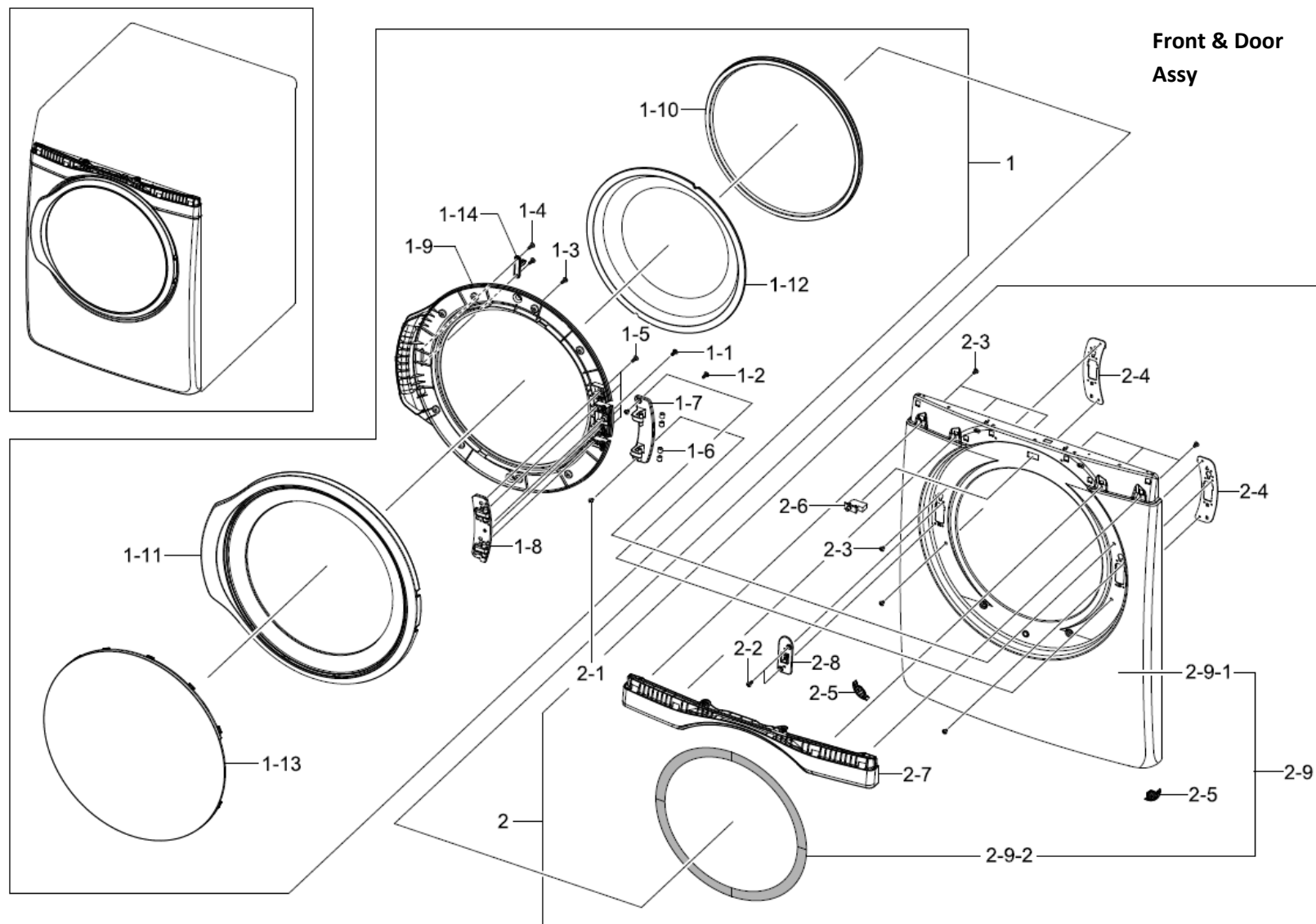
Duct Heater Assy



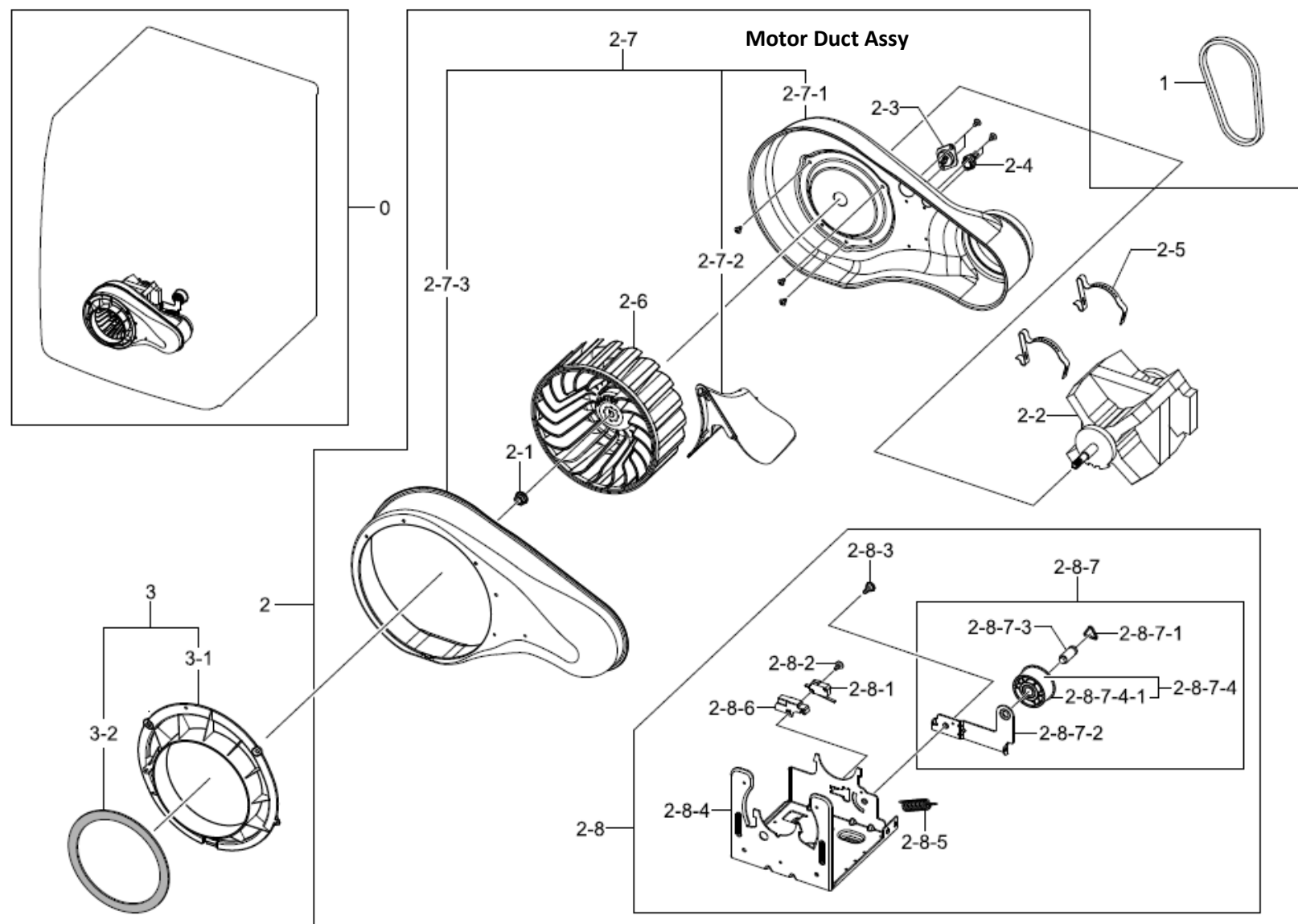
Exploded diagram and spare parts list

GD212

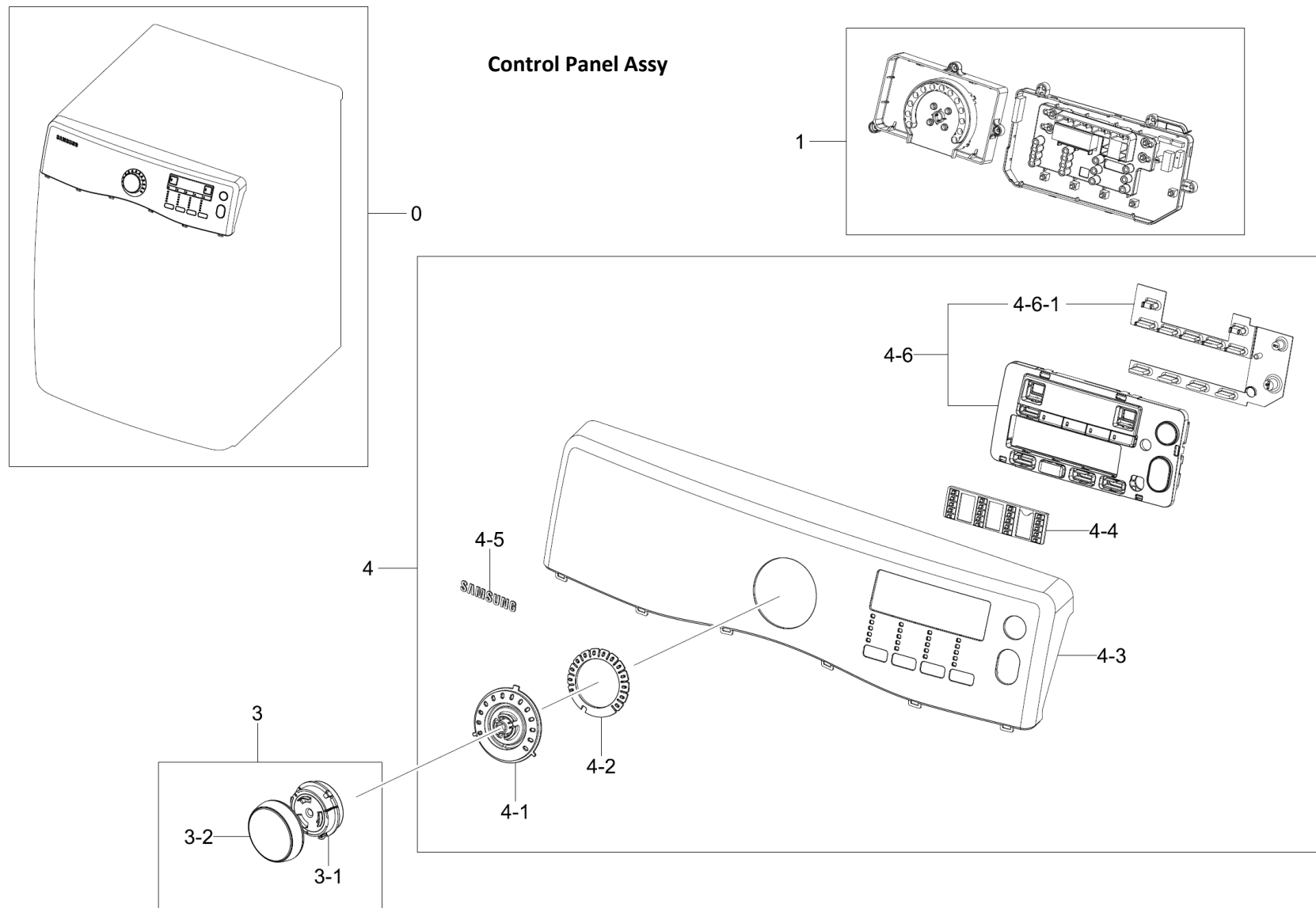
No.	Part code	Description
1	DC97-14486A	ASSY DUCT HEATER; 27-DRYER,-,-,-ELECTRIC
1-1	6002-000239	SCREW-TAPPING; TH,+,NO,2S,M4,L8,ZPC(WHT),
1-2	6002-001306	SCREW-TAPPING; TH,+,1,M4,L14,ZPC(WHT),SWR
1-3	DC47-00018A	THERMOSTAT; 60T11,125/250V,25A,2605
1-4	DC47-00019A	HEATER-DRY; 5300W,21A,240V,9.2 ~ 9.6,1.29
1-5	DC65-00013A	TERMINAL-BLOCK; GR-PJT,CERAMIC,2HOLE,1015
1-6	DC67-00132A	DUCT-HEATER(U); WINGS-DRYER,AL-COAT,T0.5,
1-7	DC67-00133A	DUCT-HEATER(L); WINGS-DRYER,AL-COAT,T0.5,
1-8	DC96-00887A	ASSY BRACKET THERMOSTAT; MDE9700AYW,DRYER
1-8-1	DC47-00015A	THERMOSTAT; PW-3V,250V,25A,1605,-35,25A
1-8-2	DC61-01204A	BRACKET-THERMOSTAT; WINGS-DRYER,EGI,T0.6,
2	DC61-02016A	DIE-HEATER; DV438AEW/XAA,GI-SGCC,NTR,T1.2



No.	Part code	Description
1	DC97-16045G	ASSY DOOR; YUKON-DRYER,DV431AEP/XAX,INOX
1-1	6001-001668	SCREW-MACHINE; TH,+,M5,L16,PASS,STS430,FP
1-2	6002-000241	SCREW-TAPPING; TH,+,-,2S,M5,L12,ZPC(WHT),
1-3	6002-000444	SCREW-TAPPING; TH,+,2,M4,L14,PASS,STS430
1-4	6002-000445	SCREW-TAPPING; TH,+,NO,2,M4,L18,PASS,STS4
1-5	6002-001306	SCREW-TAPPING; TH,+,1,M4,L14,ZPC(WHT),SWR
1-6	DC61-00891A	GUIDE-HINGE; HAUZEN(DOM),POM,-,-,-,WHT,HI
1-7	DC61-03202A	HINGE-DOOR; WF350,PA,SQUALL
1-8	DC61-01576A	SUPPORT-HINGE; FRONTIER-PJT,GI-SGCC,T1.4,
1-9	DC61-01991A	HOLDER-GLASS; PURPLE DRYER,PP,T2.8,W542.4
1-10	DC62-00262A	SEAL-DOOR; DV448AEW,TPE,GRY,-,-,1280mm,PU
1-11	DC63-01174A	COVER-DOOR; DV350,ABS,T3.0,W542,Cr
1-12	DC64-02637A	DOOR-GLASS; 27-DRYER,GLASS,T5,W427.3xL427
1-13	DC64-02215A	DOOR-SAFETY; WF350ANW,PCTG,W491,SQUALL
1-14	DC66-00737A	LEVER-DOOR; DV431AGP/XAX,POM
2	DC97-15251J	ASSY FRAME FRONT; YUKON-GLOBAL,DV431AEP/X
2-1	6001-001773	SCREW-MACHINE; TH,+,M5,L12,PASS,STS430,
2-2	6002-000231	SCREW-TAPPING; TH,+,NO,2S,M4,L12,ZPC(WHT)
2-3	6002-000239	SCREW-TAPPING; TH,+,NO,2S,M4,L8,ZPC(WHT),
2-4	DC61-01222A	BRACKET-HINGE; 27-DRYER,HGI,T2.0,-,-,-,-
2-5	DC63-00959A	COVER FRONT; WF448AAP,PP,-,W18.7,L36.7,-,
2-6	DC64-00828A	DOOR-S/W; GD-PJT,PA,T13.6,H38.5,W44.3,WHT
2-7	DC64-02626A	DECORATION-FRONT; YUKON,ABS,-,-,-,MP-0160
2-8	DC97-07510B	ASSY HOLDER LEVER; -,MDE7800AYW,DRYER/DOO
2-9	DC97-16601C	ASSY FRAME FRONT(S); YUKON-GLOBAL,DV431AE
2-9-1	DC61-02094A	FRAME-FRONT; DV448AEP,GI-SGCC,PLATINUM-SI
2-9-2	DC63-10001C	ABSORBER SPONGE; EPDM,T3.0,W15,L350,-,BLA

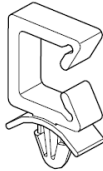


No.	Part code	Description
0	DC90-08701A	ASSY MOTOR DUCT; YUKON-GLOBAL,DV431AEP/XE
1	6602-001655	BELT-TIMING GEAR; -,RUBBER,T3*W8,-,L2337,
2	DC93-00101K	ASSY MOTOR; YUKON-GLOBAL(D),DV431AEP/XEU
2-1	6021-001201	NUT-INCH; LEFT TURN,3/8"-24,ZPC(YEL),MSWR
2-2	DC31-00055F	MOTOR INDUCTION-DRYER; Dryer motor,DFS280
2-3	DC32-00007A	THERMISTOR; N3S1-K41-S1,10K,10KOHM 25,-40
2-4	DC47-00016D	THERMOSTAT; -,PBR380VP,250,16A,-35,85+-5.
2-5	DC61-01214A	SPRING-PLATE; WINGS-DRYER,SK5,MOTOR
2-6	DC67-00180B	FAN; 27-DRYER,FRPP,OD207.6/ID12,GF15%
2-7	DC93-00098D	ASSY COVER DUCT; GRACE(S)-DRYER,DV457EVGS
2-7-1	DC61-02348B	GUIDE-DUCT FAN; 27-DRYER,GI-SGCC,T0.6
2-7-2	DC61-03364A	GUIDE-FAN; DV50F9A8EVW,PP,T3.0,W102.1,TB5
2-7-3	DC63-01026A	COVER-DUCT FAN; 27-DRYER,GI-SGCC,T0.6
2-8	DC96-00790C	ASSY BRACKET MOTOR; MDE9700AYW,DRYER,-,-,
2-8-1	3405-001077	SWITCH-MICRO; 125V,16A,180gf,2
2-8-2	6002-000488	SCREW-TAPPING; PH,+,NO,2S,M3,L16,ZPC(WHT)
2-8-3	6009-001342	SCREW-SPECIAL; TH,+, -,M5,L11,ZPC(WHT),SWR
2-8-4	DC61-01213A	BRACKET-MOTOR; WINGS-DRYER,HGI,T2.0,-,-,-
2-8-5	DC61-01215B	SPRING ETC-TENSION; MDE9700AYW,HSWR-SWRH,
2-8-6	DC63-00919A	COVER-SWITCH; DV448,ABS+PC,T1.5,UL94-V0,N
2-8-7	DC96-00882C	ASSY BRACKET IDLER; MDE9700AYW,DRYER,-,-,
2-8-7-1	DC61-01228A	HOLDER-SHAFT; WINGS-DRYER,PA,NTR,ROLLER
2-8-7-2	DC61-01230B	BRACKET-IDLER; MDE9700AYW,HGI,T2.0,-,-,-,
2-8-7-3	DC66-00401A	SHAFT-IDLER; WINGS-DRYER,STAINLESS-STS410
2-8-7-4	DC97-07509B	ASSY ROLLER; -,MDE9700AYW,DRYER/MOTOR/IDL
2-7-8-4-1	DC66-00402A	ROLLER-IDLER; WINGS-DRYER,POM,-,-,-,-,MOT
3	DC97-07895A	ASSY DUCT CONNECTOR; MDE7800AYW,DRYER,-,-
3-1	DC67-00130A	DUCT-CONNECTOR; PP,-,-,FH2150MF,DARK HOLD
3-2	DC72-00032E	ABSORBER SPONGE; MDE9700AYW,EPDM,T3,W15,L



No.	Part code		Description
0	DC97-16941Y		ASSY COVER TOP; YUKON-GLOBAL,WF431ABP/XEU
1	DC92-00774K		ASSY PCB SUB; YUKON GLOBAL DRYER,DV431AEP
3	DC64-02767A		DECORATION-ENCODER; SQUALL Jr,ABS,T2.5,W6
3-1	DC64-02768C		KNOB-ENCODER; SQUALL Jr,ABS,GRAY
3-2	DC97-17292A		ASSY KNOB ENCODER; YUKON,WD175ACYKSU
4	DC97-16603F		ASSY S.PANEL CONTROL; YUKON-GLOBAL,DV431A
4-1	DC64-02179A		WINDOW-ENCODER(O); WF520,ABS,HB,NATURAL
4-2	DC64-02180A		WINDOW-ENCODER(I); WF520,PMMA,T2.0,W82.5,
4-3	DC64-02627C		PANEL-CONTROL; DV431AEP/XEU,ABS,T3.0,L681
4-4	DC64-02631A		DECORATION-LED(S); WF431,PMMA,T2,W132.9,L
4-5	DC64-02707A		MASCOT; WF431 / DV431,NICKEL,T0.06,W80,L1
4-6	DC97-16622D		ASSY BUTTON; YUKON-GLOBAL,DV431AEP/XEU,IN
4-6-1	DC64-02647A		BUTTON-RUBBER; YUKON-DRYER,SILICON,TRP,50

Small Parts

				
1	2	3	4	5

Exploded diagram and spare parts list

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No.	Part code		Description
1	6046-000310		STAND OFF; NTR,NYLON66,DAWH-3NA
2	DC61-60074A		HOLDER-WIRE; PA,-,NATURAL,-,rectangle
3	DC61-40081A		HOLDER-WIRE; DAWH-2NC,PA,-,NATURAL
4	6502-000127		6502-000127 CABLE CLAMP; DAWH-18NB,ID15,-,NYLON66,NTR
5	DC61-00553C		HOLDER-WIRE SADDLE; PA,NTR,NYLON66